

IN THE SPECIFICATION:

Please replace the paragraph that begins on page 7, line 6 with the following amended paragraph:

By for instance increasing ~~said centre-to-centre~~ the band distance by 10%, a breaker ply will become approximately 2-3 mm longer, and by reducing said distance by approximately 10% said breaker ply will become approximately 2-3 mm shorter. The adjustment is then distributed over the later tyre circumference, as a result of which no to little imbalances in the weight distribution of the final tyre will occur. Additionally the bands can of course be placed highly accurately, and the production process can be continuously monitored.